



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE350A93-3501-20
Job Sheet 180097



Part No: RBE350A93-3501-20

Job Qty: 10 ea

Part Name: Extraction Tool, Hydraulic Pump Pulley Bearing



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE350A93-3501-20 Rev E IPP Rev A 18.01.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-3		JB 18-10-30
110	CNC Lathe	16 pcs	7/30/18	7/30/18	0.00	8.00	MORI SL-154		JB 18-10-30
120	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-4		JB 18-10-30
130	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-4		Le 18-10-31
150	Outsource	16 pcs	7/30/18	7/30/18			ATG001-VC	10	18-11-2
160	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging2		NOV 07 2018
170	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC6		NOV 07 2018
180	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		NOV 07 2018
190	QC21-SA	16 Ea	7/30/18	7/30/18	0.00	0.00	QC21		NOV 07 2018

Part Op 110 - 1-Machine as per DWG. FB872 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave T/N

Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG.

150 - -Issue P/O to ATG: 20041573 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	2.8800 ft (.18 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	3	57	0

Part Specifications



Dart Aerospace Ltd. Specifications could not be found.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/19/18 5:00 PM dart.logan.david

Container No: S122684



Part: RBE350A93-3501-20

Job No: 180097

Serial No/Batch: S122684

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 10/30/18

[Faint handwritten text]

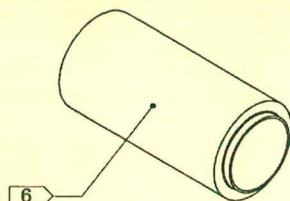
63
LVS
17-63

NOV 11 1963
NOV 11 1963

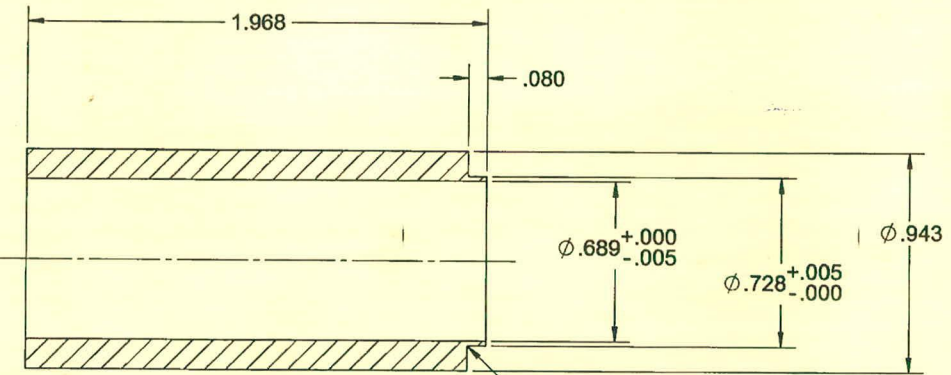
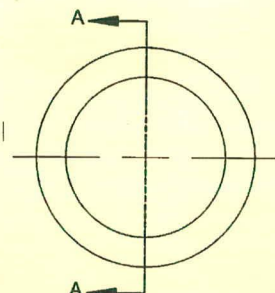
8 7 6 5 4 3 2 1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180097
20180719
72

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	CH'D P/N -20 MATERIAL & BOM INFORMATION, ADDED ENGRAVE NOTE PER G.E.	-	11/17/09	RJC	RW
B	CHANGED FROM HARD ANODIZE CLASS III, TO REGULAR ANODIZING CLASS I	-	7/1/10	WP	RW
C	CH'D FINISH SPECIFICATION FROM TYPE 1 PER R.W.	-	7/26/10	RJC	RW
1	ADDED MAX R.008 PER G.E.	-	12/17/10	RJC	RW
1A	CH'D T/N WAS RBEA93-3501-20 IS RBE350A93-3501-20	-	11/9/13	RJC	RW
E	TEMPLATE UPDATED, DIMENSION .728 CHANGED TO .728 +.005/-0 & DIMENSION .689 CHANGED TO .689 +0/- .005, S/N & MADE IN USA REMOVED FROM ENGRAVING	17-802	17.12.27	VM	ML



6



SECTION A-A

R.008
MAX

RBE350A93-3501-20 EXTRACTION TOOL, HYDRAULIC PUMP PULLEY BEARING

NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: ENGRAVE T/N "RBE350A93-3501-20"

DART AEROSPACE		Howesbury, Ontario, Canada	
TITLE EXTRACTION TOOL, HYDRAULIC PUMP PULLEY BEARING			
PART NO. RBE350A93-3501-20		REV E	
TOOL NO. RBE350A93-3501-20		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 17/12/27	TOLERANCES:	FRACTIONS ± 1/8
DRAWN BY:	VM 12/27/2017	XXX ± .005	ANGLES ± .5°
CHECKED BY:	VM 01/02/2018	.XX ± .01	SURFACE
MPG REVIEW BY:	DD 01/02/2018	.X ± .1	ROUGHNESS
APPROVED BY:	ML 01/03/2018	SCALE: NTS	1 SHEET 1 OF 1
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RBE 350AQB -3501-20 INSPECTION SHEET

DAS
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JB 9-89
18. 10. 30

Engineering Approval:
(If necessary)

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



CS

50-011-8



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041573**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041573
PO Date: 11/2/18
Due Date: 11/9/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180097	RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3501-20 Rev. E -Certificate of Conformity is required	Firmed	-	11/9/18	24 pcs	0 pcs	24 pcs	\$7.13/pcs	\$171.12

24 X

NOV 07 2018

DAS
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9-89

Line Item Note ** let me know for fastest possible ETA **

2	184526	D5576-1	Deflector, Upper, Cable Cutter : Various STC's Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5576 Certification of Conformity is required.	Firmed	-	11/9/18	10 pcs	0 pcs	10 pcs	\$12.22/pcs	\$122.20
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10 X

NOV 07 2018



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Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041573**

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note Can we get this one by Monday?? :(											
3	184911	646.9710	Body Issue P/O to ATG : Hard Black Anodize Color Black and Prime as per Dwg 646.9700	Firmed	-	11/9/18	11 pcs	0 pcs	11 pcs	\$17.22/pcs	\$189.42
Line Item Note ** Can we have by Nov. 8? **											
4	173517	RBT400229-05	Back -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	11/9/18	10 pcs	0 pcs	10 pcs	\$7.13/pcs	\$71.30
Line Item Note ** Only need back for Nov. 12 :D **											
										Grand Total:	\$554.04

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/6/18 1:16 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916439

Date: 06-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 24 ea	Part: RBE350A93-3501-20 Extraction Tool, Hydraulic Pum Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 24029	Rev: E PO: PO041573	Line: 1
✓ 10 ea	Part: RBT400229-05 Back Anodize per MIL-A-8625F, Type II, Class 1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 24032	Rev: 2 PO: PO041573	Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>06/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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Made in Canada.

